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SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Polyamide (PA)

Relevant identified use of substance/preparation and use which is advised against

None.

Relevant identified uses

Semi-finished products and plastic products.

Details of the supplier of safety data sheet

Address: BOHLENDER GmbH, Waltersberg 8, D-97947 Grünsfeld
Tel./ Fax.: +49 9346 9286-0 / +49 9346 9286-51
E-Mail: info@bohlender.de
Internet: www.bohlender.de / www.bola.de / www.sicco.de

Emergency Telephone Number: +49 30-19240

SECTION 2: Hazards identification

There are no hazards known from this product

SECTION 3: Composition/information on ingredients

Polyamide (PA)

Possibly contains glass fibres, carbon fibres, reinforcements, pigments, colorants and other additives.
The product does not contain hazardous ingredients.

SECTION 4: First aid measures

Description of First aid measures

Inhalation:

After inhalation of fire gases or thermal decomposition products, move affected person away from danger zone taking care of self-protection, start artificial respiration if necessary. Provide silence, warmth and seek medical attention.

Skin contact with hot PA:

Cool skin immediately with cold water for a long time, remove dirty clothes. Do not remove cooled melt from skin. Cover burns with clean bandages.

Eye contact with hot PA:

Do not rub in case of foreign object in the eye. Do not remove cooled melt from skin. Cover the injured area with clean bandages. Cover eyes if necessary and seek medical attention of eye doctor immediately.

SECTION 5: Fire fighting measures**Suitable extinguishing media**

Water jet, dry powder, carbon dioxide (CO₂), foam.

Advice for fire-fighters

Use self-contained respirator (breathing apparatus with compressed air).
Do not allow contaminated fire water to enter drains/surface water/ground water.

Additional advice

The product melts/catches fire in case of flame action and continues burning outside the source of ignition. Carbon dioxide, carbon monoxide and monomers can be released in case of fire. Depending on the fire conditions, fission and oxidation products can occur. The fire can spread out if decomposition products are catching fire spontaneously. Cool melt with water.

SECTION 6: Accidental release measures**Environmental precautions**

Remove product residues mechanically from waste water before leading it to drains.

SECTION 7: Handling and storage**Advice for safe handling**

Avoid overheating due to incorrect processing, provide adequate ventilation at processing machines if necessary. Avoid inhalation of vapours. In case of dust formation, take action against electrostatic charging, keep away from ignition sources.

Storage

Observe the relevant specifications of operative fire protection.

SECTION 8: Exposure controls/personal protection**Mechanical processing**

(TRGS 900, status 2000)
MAK: 0,6 mg/m³

Personal protective equipment**Respiratory protection**

In case of dust pollution use respiratory protection.

Eye / Face protection

Wear protection goggles with side shields in case of mechanical processing.

Skin protection

Use preventive skin protection. Protective gloves should be used in case of sensitivity against glass fibres.

Hygienic measures

The general specifications of industrial hygiene have to be followed. Wash hands before any break and at end of work. Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

| | |
|---------------------------|---|
| Physical state / form: | Solid (semi-finished product, finished product) |
| Colour: | different, depending on colouring |
| Density: | 1,13-1,35 g/cm ³ at 20°C; DIN 53479 |
| Odour: | Odourless |
| Melting point: | 220 °C, DIN 53765 |
| Thermal decomposition: | > 300 °C, DIN 53765-D-10 |
| Ignition temperature: | > 400 °C; ASTM-D 1929 |
| Explosion limits: | Non-applicable |
| Water solubility (20 °C): | Non soluble non soluble in common organic solvents |

SECTION 10: Stability and reactivity**Conditions to avoid**

Thermal decomposition beginning at > 300 °C

Incompatible materials

Strong oxidising agents, halogens, concentrated acids.

Hazardous decomposition products

Smoldering respectively incomplete combustion can cause toxic gas mixtures which mainly contain CO and CO₂.

Furthermore can occur: nitrogen oxides, amines, hydrogen cyanide, soot, hydrocarbons and und crack products such as aldehydes and ketones, volatile fatty acids.

SECTION 11: Toxicological information

No adverse effects are known if the product is handled correctly and precautions on work hygiene are observed. Contact with melted product can cause burns. The dust and glass fibres that may be released during mechanical treatment can cause irritations of skin, respiratory system and eyes.

SECTION 12: Ecological information

Due to its practical insolubility in water, a cleaning by means of filtration or sedimentation is possible.

SECTION 13: Disposal considerations

Correctly sorted and clean product can be recycled or disposed of in accordance with local laws and regulations for house hold waste or burned in an appropriate incineration plant.

Waste code for the polluted product: 20 01 06 (other plastics, European waste catalogue)

SECTION 14: Transport information

| | |
|----------------|--------------------|
| ADR/RID | no dangerous goods |
| ADN | no dangerous goods |
| IATA | no dangerous goods |
| IMDG | no dangerous goods |

SECTION 15: Regulatory information**Labelling as per EU directives**

Labelling is not required.

National regulations

GefStoffV (15.11.1999): no labelling required.

WHG (12.11.1996): not hazardous to water according to VwVwS (17.05.1999)

SECTION 16: Other information

This safety data sheet is valid for Polyamide 6, Polyamide 6 GF 30, Polyamide 6 MO, Polyamide 6 HI

The information given in this safety data sheet is based on our present available experience and only describes the security appearance of the product. It is up to the user to check if the product is suitable for the respective application. All questions regarding warranty and liability for this product are regulated according to our sales conditions unless legal requirements are differing.

Change index

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| 01 | 12.07.2016 | New emergency telephone no. | Section 1, 1.4 |

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